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 **无锡安博尔机械有限公司**
WUXI ANBER MACHINE CO., LTD.

WUXI ANBER MACHINE CO., LTD. / 无锡安博尔机械有限公司

BUILDING MESH MACHINE

墙体网机

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Company Profile

Wuxi Anber machine was started in Wuxi, and then we buy the land in Kunshan city, which is nearer to Shanghai Hongqiao airoirt. Our factory occupies about 20000 sqm, building area 14000 sqm, and the government has permitted another 670000 sqm for the new project that cooperate with the university and the government. We have more than 30 sets of processing machine. We have designed angle bead machine, rib lath machine, high speed expanded metal mesh machine, brickwork reinforcing mesh machine, metal lath machine, hi-rib lath machine, etc. The machines are all low in price and maintainance, high in quality and performance. Each kind of machine, we have high speed and lower speed machine for customer to choose.

We also have rich experience in producing the wire mesh and fence products, such as expanded metal mesh, angle bead, plaster stop, etc. Our compamy was named "AAA" factory by our National Industrial Authority.

We hope to have chance to establish good business relationship with all the friends who are interested in our products. We will expect your visit to our factory.

公司简介

安博尔机械位于风景秀丽的淀山湖畔——江苏省昆山市。公司占地面积20000平方米，建筑面14000平方米，并在锦溪工业区内又继续落实出让工业用地100亩，计划下一步开拓发展。公司拥有机械精加工设备30余台，配套齐全。钢板网及各种墙体建筑附件生产设备53台（套），开发了高速钢板网机，高速砖带网机，高速焊网机，高速冲床，高速护角网机，高速快易收口网机等国内顶尖技术的设备，提高了整体建筑设备和产品的生产能力。从立柱到墙板、楼板及龙骨类等近百种建筑材料。年生产各种建筑模网达3000万平方米，建筑龙骨附件可达6000万米，生产能力可实现年产值3亿元。

公司主要产品有：

护角网机：有高速和低速两种，适应客户不同的需求，经过多年的更新换代，现在我公司生产的护角网机通过换冲模和成型模也可以用于生产停止抹灰网、伸缩缝和门楣网等。

砖带网机：有冲网型和滚切拉伸两种方式，前一种更经济实惠，后一种产能更高并可以生产批汤网和砖带网两种产品。

停止抹灰网机：可生产不同抹灰厚度的停止抹灰网批汤网机；滚切拉伸型，常见宽度有700mm，686mm，600mm模板网机；有高速和低速两种极板网生产设备等这类设备及产品现在国际市场上得到了广泛的应用，不仅能提高产品的利用率，节省人工，并且使用寿命长。

公司在2015年通过了ISO9001:2008国际质量管理体系认证，并设有昆山市级企业技术中心，近六年来一直与上海同济大学、扬州大学等高校及科研院所建立协作关系，走产、学、研联合开发之路。经公司技术团队联合攻关，自主创新研发了国家技术专利100多项，申报发明专利60多项，并应用专利技术开发了全自动墙板成套生产线，全自动楼板成套生产线。其中，全自动墙板成套生产线在2014年被认定为“国家级高新技术产品”；全自动楼板被认定为“省级高新技术产品”及“建设工程推荐产品”，标准号GB50010-2012，该产品产业化项目被国家科技部认定为“科技型中心企业科技创新基金”立项支持项目。同年公司被认定为“江苏省科技型中小企业”“苏州市高新技术企业”。





营业执照 / Business certificate



CE证书 / CE certificate



护角网机专利
Patent of angle bead machine



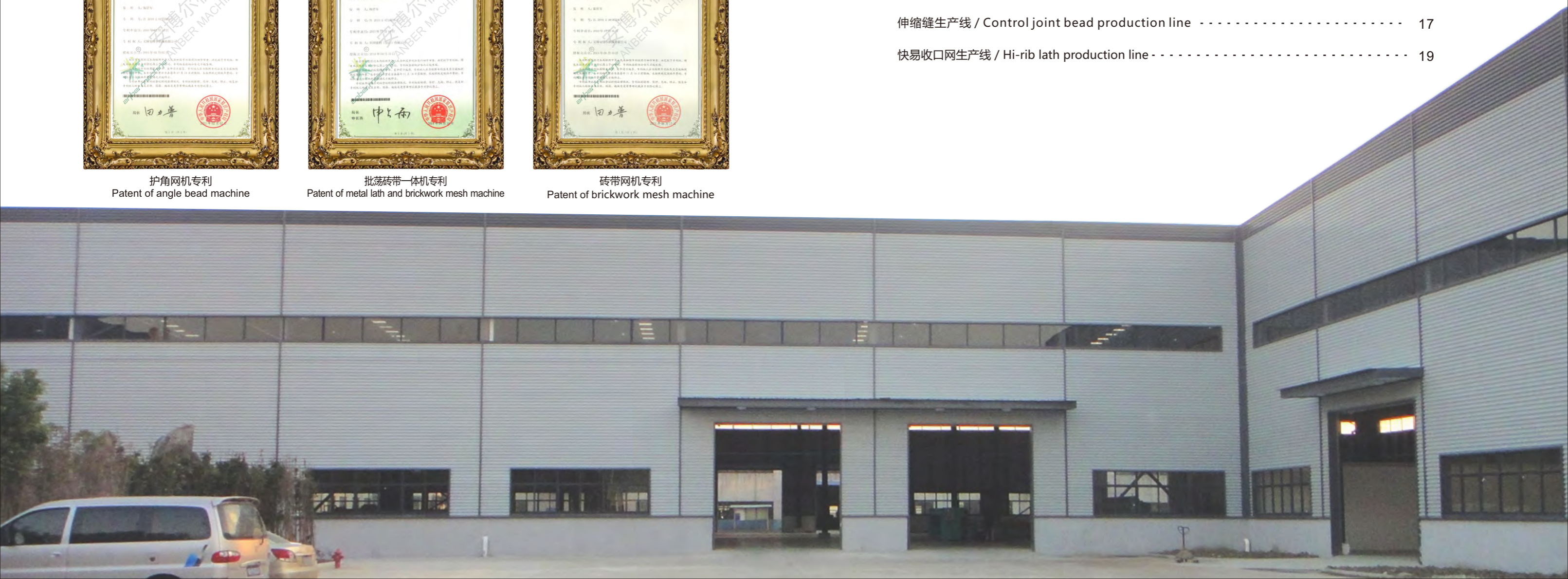
批荡砖带一体机专利
Patent of metal lath and brickwork mesh machine



砖带网机专利
Patent of brickwork mesh machine

CATALOGUE / 目录

- 高速模板网生产线 / High speed rib lath production line 01
- 模板网生产线 / Rib lath production line 03
- 批荡砖带一体机 / Metal lath and brickwork mesh machine 05
- 高速护角网生产线 / High speed angle bead production line 07
- 护角网生产线 / Angle bead production line 09
- 砖带网生产线 / Brickwork reinforcing mesh production line 11
- 停止抹灰网生产线 / Plaster stop bead production line 13
- 门楣网生产线 / Architrave bead production line 15
- 伸缩缝生产线 / Control joint bead production line 17
- 快易收口网生产线 / Hi-rib lath production line 19



高速模板网生产线

High Speed Rib Lath Production Line



Production flow

Firstly the metal rib production line use the decoiler put out galvanized steel coil initiative, the coil cross the expanded main machine feeding part into the expanding link, expanded machine put the power transmit to crankshaft cross motor belt drive, then drive the mold to do up down high speed punching movement, put the light sheet steel punch a roll forming, then the next expanded machine expand to the mesh size which requirement, and the hydraulic cutter cut which required length, and lath collector put the mesh lay on the trolley automatically. Except when start working need use man to send the board into the expanded machine, flatten machine, once in the normal work status, all the work will finish automatically. The metal rib production suit metal rib mesh automated continuous product, the main feature is full-auto, high accuracy, safe and reliable operation, improve production efficient.

生产流程

本生产线首先利用开料间歇机构控制开料机将镀锌板卷料主动放出，板料通过开料间歇机构后，进入送料机构，有送料机构将原材料送入冲网机，进入冲网环节，冲网机通过电机皮带传动将动力传递给曲轴，进而带动模具作上下高速冲剪运动，将镀锌板冲剪出需要的切口，曲轴一部分信号发送给伺服电机，伺服电机推动送料机构向前送料。除了开始工作时需手动把板料送入送料机构、冲网机、成型机外，一旦正常工作，所有动作均自动完成。本生产线适用于模板网的自动化连续生产，其主要特点是自动化程度高、运行精度高，运行安全可靠，大大提高了生产效率。



开料架

内径:Φ420mm~520mm
 外径:Φ1000mm 最大
 承重:3000Kg
 电机:功率:1.5KW, 转速:
 1400r/min
 工作电压:三相, 380V/60Hz;
 外形尺寸:1600×1250×1500mm
 重量:800Kg

Decoiler

Inner diameter:Φ420mm~520mm
 Outer diameter:Φ1000mm Max
 Loading weight:3000Kg
 Motor:Power: 1.5KW, Rotate speed:
 1400r/min
 Working voltage:3 phase, 380V, 60Hz
 Overall size:1250×1150×1650mm
 Weight:800kg



冲网机

冲网速度:480次/分钟
 模具驱动:B型V带驱动
 冲床冲力:20T
 最高速度:3.5m/min
 送料距离:7.5mm
 送料电机:功率2.0KW, 转速:
 2000r/min
 主电机:功率15KW, 转速:1440r/min
 模具:有效行程:1mm, 材质:
 Cr12MoV, 硬度:HRC58-62
 设备尺寸:1800×1300×1900mm
 重量:2800Kg

Expanded main machine

Expanding speed:480 strokes/min
 Mold driven:B type V belt
 Punching force:20T
 Highest speed:3.5m/min
 Feeding distance:7.5mm
 Feeding motor:Power:2.0KW, rotate speed:
 2000r/min
 Main motor:Power:15KW, rotate speed:
 1440r/min
 Mold :Effective trolley: 1mm, material:
 Cr12MoV, hardness: HRC58-62
 Overall size:1800×1300×1900mm
 Weight:2800Kg



成型整平剪切一体机

整平辊直径:Φ141mm
 驱动形式:链传动
 压紧形式:螺柱压紧
 剪切动力:液压, 功率7.5KW, 转速:
 1440r/min
 电机:功率5.5KW, 转速:1440r/min
 送料滚:2根整平(上1下1),
 成型轮:14根整平(上7下7)
 整平轮:5根整平(上3下2)
 外形尺寸:6210×1310×1460mm
 重量:1000kg

Mesh roll former and cutter

Straightening roller dia.:Φ141mm
 Driven type: Chain type gear
 Press type: Bolt press
 Cutter power: Hydraulic, power: 7.7kw, rotate
 speed: 1440r/min
 Motor: Power: 5.5KW, rotate speed: 1730r/min
 Feeding roller:2 roller straightening (one up
 one down)
 Forming roller:14 pcs straightening (seven up
 seven down)
 Straightening roller:5 rollers straightening (3up
 2 down)
 Overall size:6210×1310×1460mm
 Weight:1000kg



收料架

驱动动力:气压传动
 最大收料长度:2600mm
 最大收料宽度:900mm
 承重:1000Kg
 设备尺寸:3600×3600×1600mm
 重量:700Kg

Collecting table

Driven type: Pneumatic
 Maxi lath length: 2600mm
 Maxi lath width: 900mm
 Loading weight: 1000kg
 Overall size:
 3600×3600×1600mm
 Weight: 700kg

模板网生产线

Rib Lath Production Line



生产流程 \ LAYOUT

开卷送料 - 冲网 - 成型 - 液压切断 - 收料 - 控制

Feeding trolley - uncoiler - expanded main machine - roll profiling machine - hydraulic rib lath shearing machine - hydraulic automatic rib lath collect - control cabinet.



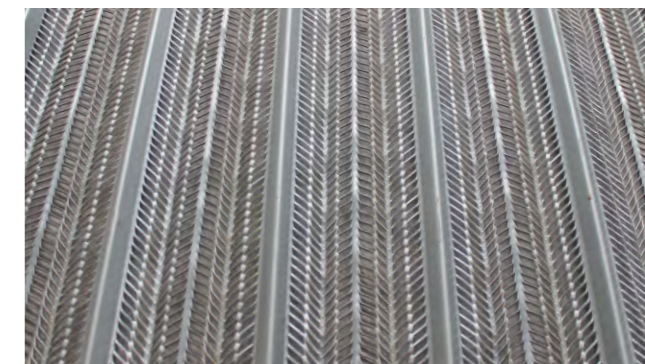
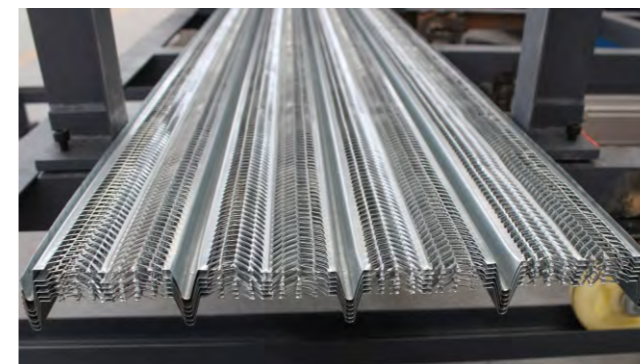
技术参数 \ TECHNICAL PARAMETER

型号：ABE-MB300 液压站容积：0.36方
 开卷内径：480-540mm 液压油：40#
 开卷外径：1000mm 速度：280次/分
 承重：1T 驱动：皮带
 材料：0.3-0.6mm的镀锌板 冲模材质：Cr12MOV,硬度：HRC50
 送料宽度：50-450mm可调
 总装机功率：19.5kw 模具行程：16.5-23mm
 减速机：BWED53 成型道次：18道

ID of the material: 480mm-520mm
 OD of the material: Max. 1000mm
 Loading weight: Max. 1000Kg
 MATERIAL: 0.3-0.6mm thickness galvanized sheet
 Feeding width: 50-450mm
 Total Motor power: 19.5KW
 Reducer: BWED53
 Capacity of hydraulic station: 0.36cbm
 Hydraulic oil: 40#
 Expanding speed: 280strokes/min
 Mold driven: Belt
 Mold material: Cr12MOV
 Hardness: HRC50
 Mold Travel: 16.5-23mm
 Forming roller QTY: 18 groups

模板网

Rib Lath



Rib- lath is expanded metal-lath stiffened with longitudinal ribs. The furring design of the mesh provides efficient background plaster for construction of partition, suspended ceilings and refurbishment works. Rib lath is ideal for refurbishing damaged or aged masonry walls, when a key for rendering is not certain due to disintegration or softening of the wall face.

免拆模板网又名“有筋扩张网”经特殊冲切加工而成，材质有镀锌带钢或304不锈钢，因特有的鱼刺型丝梗及规则排列的网孔，且网中压有V型加强筋沟，使得模板网具有很好的刚性骨力与强度。
 该产品可随意弯曲造型，可作免拆模板使用，具特强的抓浆功能，在钢结构中能起到环箍连接成整体抗震效应众多的优点，受到建筑界的赞许。

7-rib & 4-aperture \ 7勾4孔

Model型号	Rib Height 筋高(mm)	Rib Distance 筋距(mm)	Width 宽度(mm)	Aperture Size 网孔尺寸(mm)	Aperture Number 网孔数量
AB-1/8-4-100-600	1/8	100	600	9x20	4
AB-3/8-4-100-600	3/8				
AB-3/4-4-100-600	3/4				
AB-7/8-4-100-600	7/8				

5-rib & 8-aperture \ 5勾8孔

Model型号	Rib Height 筋高(mm)	Rib Distance 筋距(mm)	Width 宽度(mm)	Aperture Size 网孔尺寸(mm)	Aperture Number 网孔数量
AB-1/8-8-150-600	1/8	150	600	11x17	8
AB-3/8-8-150-600	3/8				

High-rib rib lath \ 高筋有筋扩张网

Model 型号	Weight 重量		Sheet size 网片尺寸 (Inch)	Aperture Size 网孔尺寸(mm)	Packing 包装	
	Lbs/ yd ²	kg/m ²			Pcs/bundle 片/捆	Bundle/pallet 捆/托盘
AB-3/8-7-96-584	3.4	1.83	27x97	11.2 x 5.5	20	25
AB-7/8-8-100-700	6.7	3.6		9.5 x 7.2		
AB-7/8-8-100-700a	6.1	3.3				

批荡砖带一体机

Metal lath and brickwork mesh machine

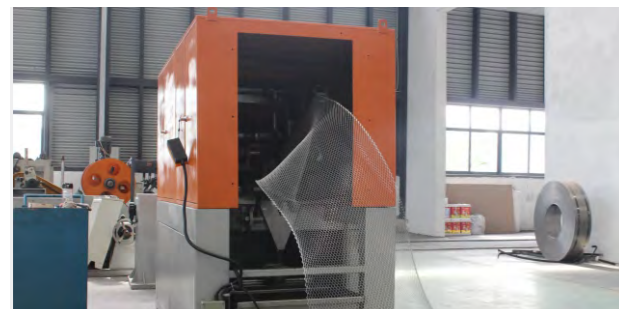


Self furring lath production line is used to produce the self furring lath which is applied to plaster and reinforcing the wall, the production line contains de-coiler, expanded main machine, roller profiling machine with hydraulic shearer and collecting table.



MAIN INFORMATION

Rolling Speed: 12mpm
 NO. of operators: Two
 Approx. weight (Total weight): 4 tons
 Total power requirement: 12kw
 Compressed air requirement (cft/min.): 0.5M3
 Machine Guard: yes
 Machine Mechanism: Rotary



ROLL SHEARING/ EXPANDING MACHINE

Outer diameter of cutter: Φ263mm
 Blade repaired capacity: 3 mm
 Speed or roll and cutting: 12m/min
 Motor: Power:4kw
 Voltage: 380V
 Rotation speed: 1450r/min
 Machine Size: 2220x1510x1810mm
 Weight: 2352Kg



STRAIGHTENING AND SLITTING MACHINE

Diameter of roll: 63mm
 Straightening roller QTY: 13 straightening rollers
 Motor: Power:3kW,
 Reducer: JZQ200——i=20.54
 Size: 1800x1665x1725mm
 Weight: 1554Kg



STRACKER

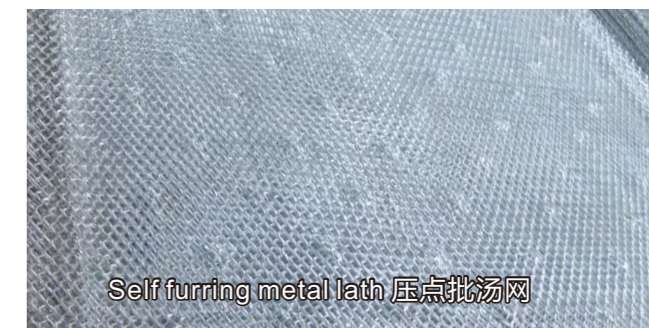
Product size: 700x3000mm
 Loading weight: 1t
 Loading height: 500mm
 Size of machine:
 3610*2900*1620mm
 Weight: 586Kg



DONBLE HEAD RE-WINDER

Inner diameter: 120mm
 Outer diameter: 800mm
 Loading weight: 300Kg
 Motor: Power: 1.5kw, voltage:
 380V, 2 sets
 Machine size:
 3240x1770x1610mm
 Weight: 1420Kg

批荡网 / Metal lath



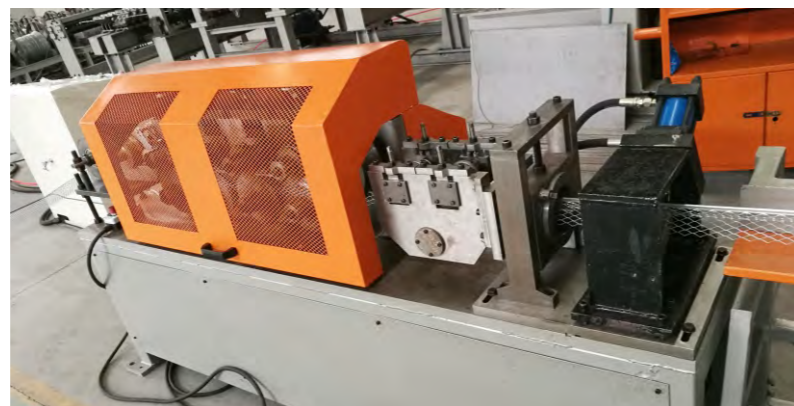
Diamond Mesh Lath is produced from thin galvanized steel strip, its LWD are lined regularly, and the mesh strand formed diamond shape with special structure, Self-furring embossed "V" groove holds the lath away from the surface to aid in the keying of stucco to the lath.

批荡网采用薄型镀锌带钢, 此网板有别于传统菱形网, 其网孔长节距纵向规则排列, 网眼丝梗侧立六角形结构独特, 网板两边带有加宽加强筋, 中间压有V型沟筋, 具有较好的刚性骨力, 网板无接点且整体结实牢固。

Model 型号	Weight 重量 (lbs/yd ²)	Size 尺寸 (")	Pcs/ bundle 片/捆	Pcs/ pallet 片/托
ABE-ML1.75	1.75	27x96	10	500
ABE-ML2.5	2.5			
ABE-ML3.4	3.5			

高速护角网生产线

High Speed Angle Bead Production Line



Angle bead production line is used to produce the angle bead which is mainly used to protect the angle of the wall. The expanded metal bead machine can produce angle bead, corner bead, corner mesh, mini mesh, etc. The expanded metal bead production line includes: 1 set of decoiler----1 set of expanded main machine-----1set of profiling machine-----1 set of collecting table-----1 set of PLC controlling cabinet

高速护角网机是用于生产护角，护角现已广泛用于墙角加固。整条生产线包含，一台开料架，一台冲床，一台成型切断机，一台收料架和一个控制柜。



De-coiler
Maximum inner diameter: 480-508mm, can be adjustable
Loading weight: 1000Kgs
Motor reducer: 0.6kw
Machine weight: 500kg
Overall size: 400×1200×1200mm synchronized with expanding tool.
There is tension device between the de-coiler and expanding tool.

开料架
开卷内径：480-508mm，可调
承重：1000Kgs
减速电机：0.6kw
设备重量：约500kg
外形尺寸：400×1200×1200mm
在开料架和冲床之间有个感应架以保证开料架跟跟冲床同步。



Main Machine
Model: ABE-HJ500
Machine size (L*W*H): 1250X1250x 2300mm
Machine weight: 3000kg
Motor Power: 4kw
Mesh size: 26*13mm, or according to the draw
Punching press: 30Tons
Flange size: 50/55/65/70mm, according to the sample
Strand width: 1.2mm
Material thickness: 0.3-0.7mm
Max. speed: 500 times/minute for GI, 450 strokes/min for stainless steel
Mold material: DC53
Feeding method: Stepping motor feeding. Made from Delta.
Pneumatic clutch : One year guarantee

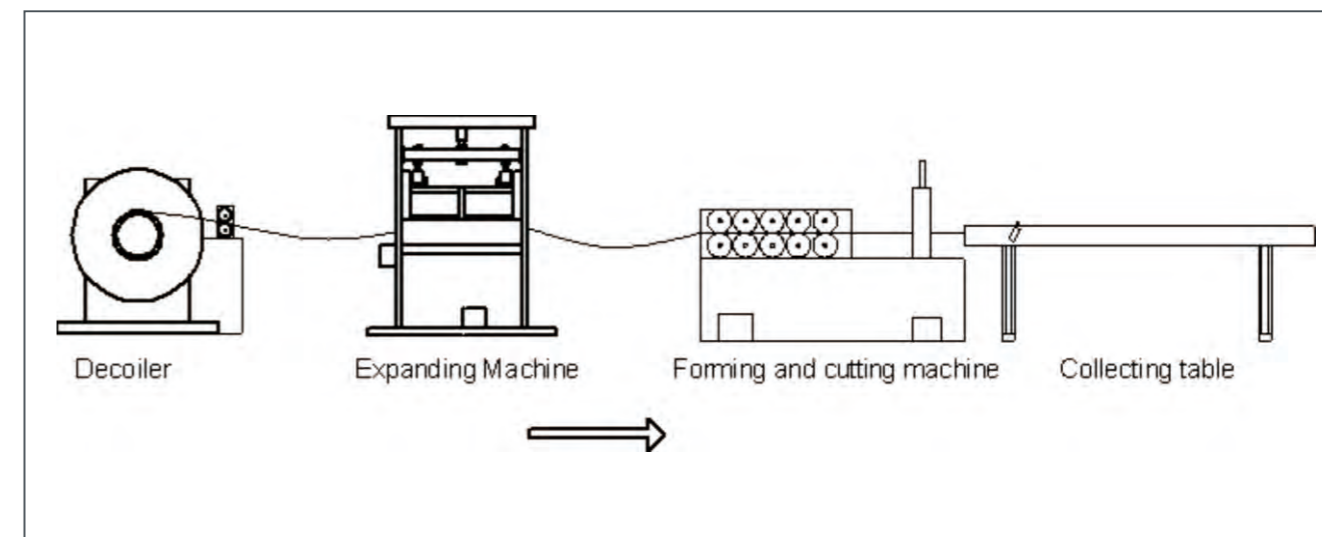
护角网机
型号：ABE-HJ500
外形尺寸：1250X1250x 2300mm
设备重量：3000kg
电机：4kw
网孔：26*13mm，或者根据客户图纸
冲床冲力：30吨
两翼尺寸：50/55/65/70mm，或根据样品
梗宽：1.2mm
材料厚度：0.3-0.7mm
生产速度：镀锌板500次/分，不锈钢450次/分
模具材质：DC53

Roller profiling machine with hydraulic shearer

Motor: Power: 1.5kW, voltage: 380V, rotating speed: 1440r/min
Forming roller diameter: 160mm, 45# steel, HRC50, Shaft material: 45# steel, HRC50
Drive type: Chain drive. Chain drive is enough, only when the material thickness is bigger than 1.5mm needs the gear type.
Compress type: Manual operation, to avoid the material run away.
Cutting power: Hydraulic type, hydraulic motor power: 2.2kw, dia. 63mm hydraulic station, 400*500*200mm hydraulic box. Hydraulic valve and control valve brand: Vickers
Synchronized with encoder
Cutting mold material: SKD-11
Size: 1840×600×1200mm
Forming roller wheel QTY: 5 forming straightening rolling. No Reducer gearbox.
Weight: 500kg

成型剪切机

电机：功率：1.5kW，电压：380V，转：1440r/min
成型辊直径：160mm，45# steel, HRC50
驱动形式：链传动
压紧形式：手动
液压切断：液压调试格编码器同步
切刀材质：SKD-11
外形尺寸：1840×600×1200mm
成型辊轮数：5个成型整平辊轮
重量Weight: 500kg



护角网生产线

Angle Bead Production Line



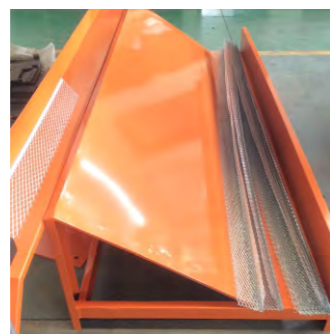
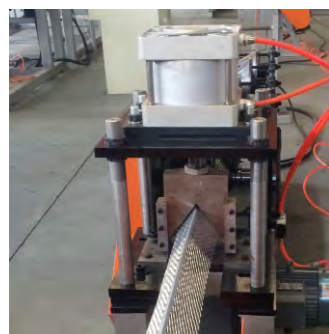
整条护角生产线包含5个部分：开料架，冲床，控制柜，成型，收料台

Seen on the picture, the "V" type angle bead production line consists of five parts: uncoiler, angle bead machine, electric control cabinet, roller profiling machine and collecting table.



主要技术参数 / MAIN PARAMETER

型号：ABE-HJ300
 设备重量：3.9T
 总装机功率：13.5KW
 冲床：280次/分
 转速：1440 strokes/min
 材料厚度：0.3-1mm
 成型道次:5组
 切模:1套



Model:ABE-HJ300
 Machine Weight: 3.9T
 Total Power: 13.5KW
 Punding Speed:280 strokes/min
 Rotational Speed: 1440 strokes/min
 Material Thickness: 0.3-1mm
 Profiling Mould: 5groups
 Cutting Mould: 1sets

护角网

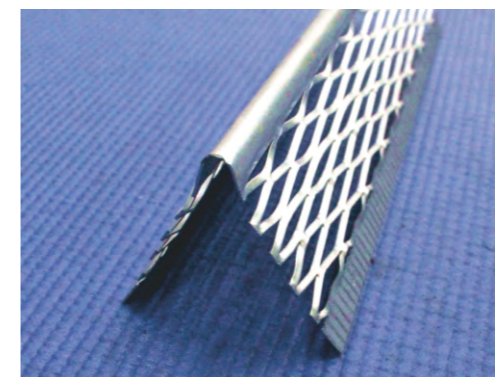
Angle bead

带边护角网 / Coner bead with reinforce flange

加边护角网主要分为R01、R02护角以及P32护角，以0.3-0.7mm镀锌钢板或不锈钢板（铝板）为原材料扩张拉伸两翼而成，带加强边的护角比普通的护角更加牢固可靠。

R01, 4.5mm radius-55mm legs.

The expanded 55mm wings make the cement to form a strong bond between the base wall, and bead allowing for up to 10mm of cement render to be applied. The wing is expanded up to the rib of the bead, which has a 4.5mm radius, providing a smooth strong knock-resistant corner.

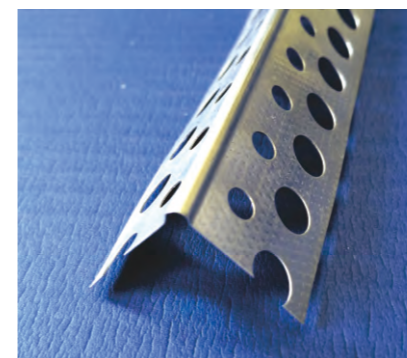


R02, 2.5mm radius-60mm legs.

A large section than the R01 which allows for up to 25mm of cement render to be applied due to its longer wing length of 60mm. It's especially suited for use on pre-stressed concrete, and where pre-formed corners require realignment. A smaller 2.5mm radius at the nib provides a sharp strong knock resistant corner.

Model 型号	Width of wing 两翼宽度	Length 长度 (mm)	Material Thickness 原材料厚度	Materials 材质	QTY/BOX X 片/盒
AB-R01/R=4.5/55*55	55x55	2400/ 2700/ 3000	0.3-0.7	GI/SS/Alu. 不锈钢/镀锌钢 板/铝板	50
AB-R02/R=2.5/60*60	60x60				
AB/R=2/32*32	32x32				

冲孔护角网 / Drywall mesh & thin coat mini mesh



冲孔护角网以镀锌钢或不锈钢冲孔压制成形，两翼可以使护角网和灰泥牢固结合，用于在建筑物中行程光滑、平直、简洁的角部，用时保护角部防止碎裂、撞击损坏。
 For single Coat Plaster Thin Coat Angle Bead is rigid but light weight, the dry wall bead is designed for dry wall, block and slab work. Provides excellent adhesion and reinforcement, with the revised 85°angle, allows greater scope for on-site adjustments and setting.

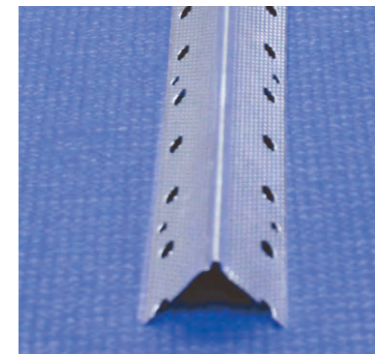
Model 型号	Width of wing 两翼宽度 (mm)	Length 长度(mm)	Material Thickness 原材料厚度(mm)	Material 材质	QTY/BOX 片/盒
AB-ABP25	25x25	2400/2700 /3000	0.3-0.7	GI/ALU. 镀锌钢板或者铝板	50
AB-ABP30	30x30				

备注：所有尺寸均可根据客户要求定制。
 Notice: All dimensions can be customized according to your requirements.

压点冲孔护角 / Drywall angle beads

护角网的两翼可以使角网与灰泥牢固结合，我司生产的冲孔型护角网可以在护角表面增加滚花工艺，用于在建筑物中形成光滑、平直、简洁的角部，同时保护角部防止碎裂、撞击、损坏。

Single Coat Plaster (Thin Coat) Angle Bead is rigid but light weight, the drywall bead is designed for drywall, block and slab work. Provides excellent adhesion and reinforcement, with the revised 85° angle, allows greater scope for on-site adjustments and setting. The corner bead is rolled and the knurling perforation originates by imprint of the roller. The advantage of the knurling perforation is a better adhesion of sealants and mechanical breaking of strain in material.



	BEAD	TOTAL	TOTAL	TOTAL	APPROX.	TOTAL
CORNER BEAD	LENGTH	BEADS	BOXS	BEADS	P/LB	P/FT
PART NUMBER	P/FT	PER BOX	PER PALLET	PER PALLET	PALLET	BOX
AB-HDG-CB-6	6'	84	48	4032	2419	504
AB-HDG-CB-8	8'	63	48	3024	2419	504
AB-HDG-CB-9	9'	56	48	2688	2419	504
AB-HDG-CB-10	10'	50	48	2400	2419	504

砖带网生产线

Brickwork Reinforcing Mesh Production Line



描述 \ DESCRIBE

Based on market demand, our company has designed and developed this professional production line of coil mesh independently. It features low noise, high yield, energy saving and environment protection. It can produce various type of coil mesh with width from 50mm to 200mm. With high efficiency, it can produce 2-4 line of mesh at a time. And also, its operation is easy. This production line is mainly composed of three parts: feed unit, strip punching machine and receiving unit.

该砖带网机仅用于生产砖带网，生产砖带网宽度在50-200mm之间。进度高，可以同时出2条或4条网，操作简便。整条生产线包含三部分，开卷送料，冲网机和收卷机。



技术参数 \ TECHNICAL PARAMETER

Model 型号	ABE-ZD400	ABE-ZD600
Punching motor 电机功率	4kw	22kw
Punching force 冲床冲力	16T	25T
Product size 产品规格	4*100mm, 2*150mm, or 2*200mm	6*100mm, 4*150mm, 2*200mm or 2*300mm
Machine weight 设备重量	About 4T	About 8T



砖带网

Brickwork Reinforcing Mesh



Material: Galvanized steel, stainless steel
Width: 75mm, 100mm, 175mm, 225mm, 300mm
Length: 20m

Coil mesh is used primarily as anti-cracking reinforcement in the construction of brick and block masonry. Anber supplies a series constructional wire mesh including expanded metal coil mesh for brickwork reinforcement in all types of buildings such as reinforcement of road, tunnel reinforcement, ground paving, swimming pools, concrete reinforcement and floor reinforcement.

砖带网主要在建筑中砌墙时做为钢筋混凝土防裂用。阿博提供的砖带网，可广泛应用于路边，隧道加固，地面铺砌，游泳池，混凝土钢筋建筑和地板补砌。

PARAMETER OF BRICKMESH REINFORCING MESH

Model 型号	Coil width 卷宽 (mm/inch)	Length 卷长 (mm)	Thickness 厚度 (mm)
ABE-BR2.5	63/2.5	20-100	0.35-0.5
ABE-BR3	75/3		
ABE-BR4	100/4		
ABE-BR4.5	112/4.5		
ABE-BR6	150/6		
ABE-BR7	175/7		
ABE-BR8	200/8		
ABE-BR9	228/9		
ABE-BR12	305/12		

停止抹灰网生产线

Plaster Stop Bead Production Line

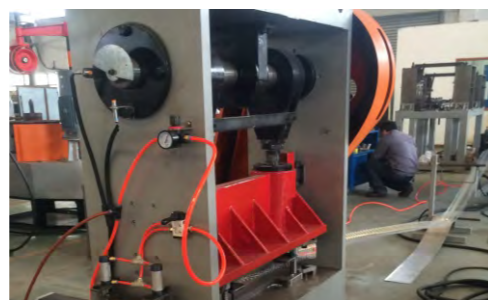


This machine features high yield, low noise, environment protection and easy operation. The required floor space of whole line is 36 square meters, and the whole line is usually 10 to 12 meters long. This production line is mainly composed of four parts: decoiler, expanded main machine, roller profiling machine, and receiving unit.

该设备仅用于生产停止抹灰网，通过换冲模和成型模可以用来生产该系列里的其他产品。整条生产线占地约10-12米长。整条生产线包含开卷送料，冲网机、成型机和收料台。

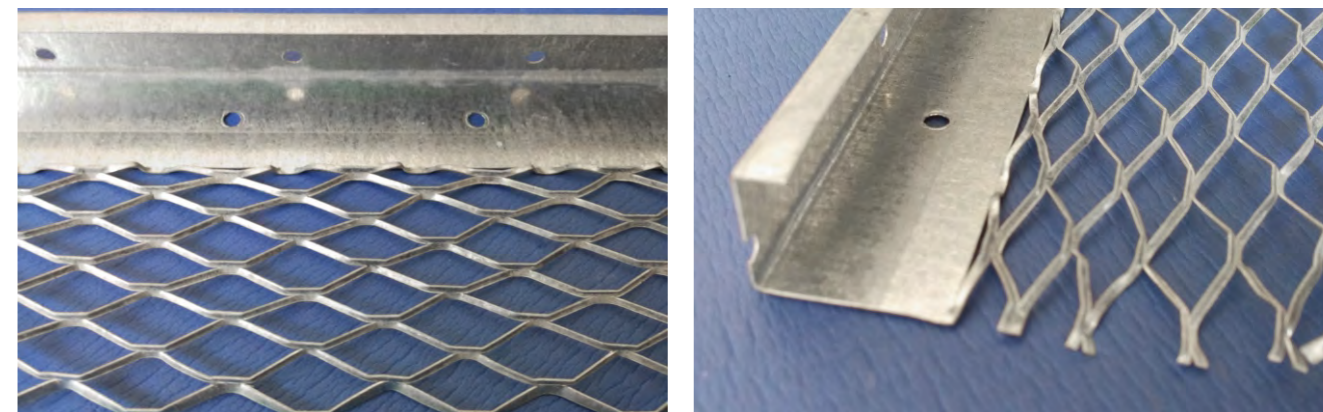
技术参数 \ TECHNICAL PARAMETER

Model 型号	ABE-MH300
Punching motor 电机功率	3kw
Punching force 冲床冲力	16T
Material thickness 材料厚度	0.3-0.7mm
Punching mold 冲模	Cr12Mov, size according to customer's requirement Cr12Mov, 尺寸根据客户要求设计
Working speed 冲次	300 strokes/min 300次/分
Forming part 成型机	5 groups roller, with Turkish head 5组成型, 带土耳其头
Hydraulic pressure for cutting 液压切断压力	5Mpa
Cutting length 切断长度	3m or according to customer's requirement 3m或根据客户要求
Machine weight 设备重量	About 4.3T

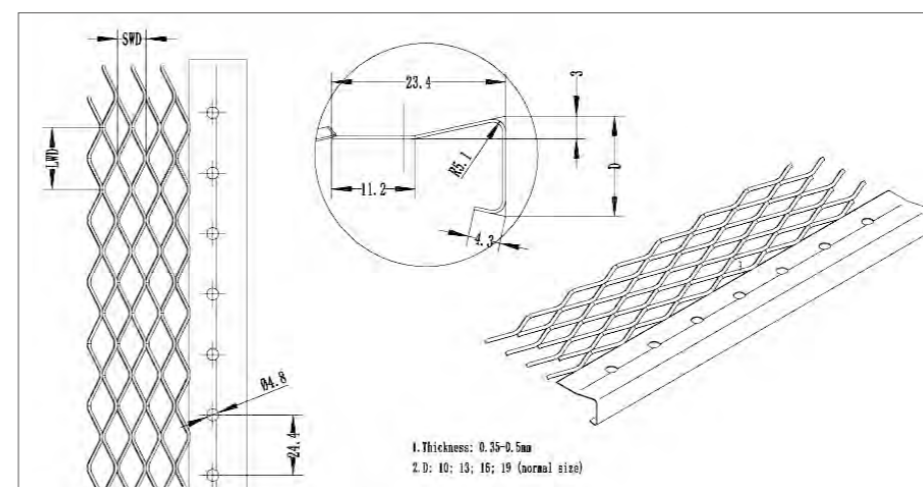


停止抹灰网

Plaster Stop Bead



Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度 (mm)
ABE-PSB10	28-65	2400-3000	10
ABE-PSB13			13
ABE-PSB16			16
ABE-PSB19			19
ABE-RSB16	45		16
ABE-RSB17			17
ABE-RSB18			18
ABE-RSB19			19
ABE-RSB20			20



备注：
1. AB-PSB 指的是Plaster Stop Beads, AB-RSB 指的是Render Stop Beads
2. 所有尺寸均可根据客户要求定制。

Notice:
1. AB-PSB refers to Plaster Stop Beads
AB-AB refers to Render Stop Beads
2. All dimensions can be customized according to your requirements.

门楣网生产线

Architrave Bead Production Line



技术参数 | TECHNICAL PARAMETER

Model 型号	ABE-MM300
Punching motor 电机功率	3kw
Punching force 冲床冲力	16T
Material thickness 材料厚度	0.3-0.7mm
Punching mold 冲模	Cr12Mov, size according to customer's requirement Cr12Mov 尺寸根据客户要求设计
Working speed 冲次	300 strokes/min 300次/分
Forming part 成型机	6 groups roller, with Turkish head 6组成型, 带土耳其头
Hydraulic pressure for cutting 液压切断压力	5Mpa
Machine weight 设备重量	About 4.5T

门楣网

Architrave Bead

Galvanized (internal use) and stainless steel (external use) Architrave Beads used for decorative purposes to give a shadow between different walls finishes (i.e. Wall and ceiling or door and window reveals). It can also be used to act as a neat divide between differing wall finishes. Available with or without a return flange - (engaging or abutting).

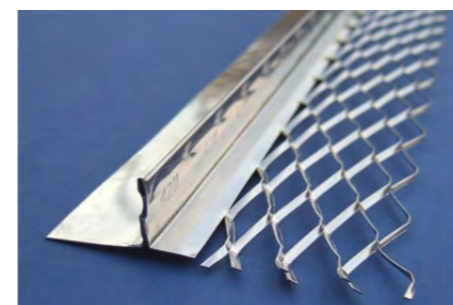
镀锌(内部使用)和不锈钢(外用)门楣网用于墙体抹灰。门楣网用于装饰需抹灰的门窗边缘或其他木工板、天花板的边缘, 有带折边和不带折边两种。(装饰或对接)。

ARCHITRAVE BEAD

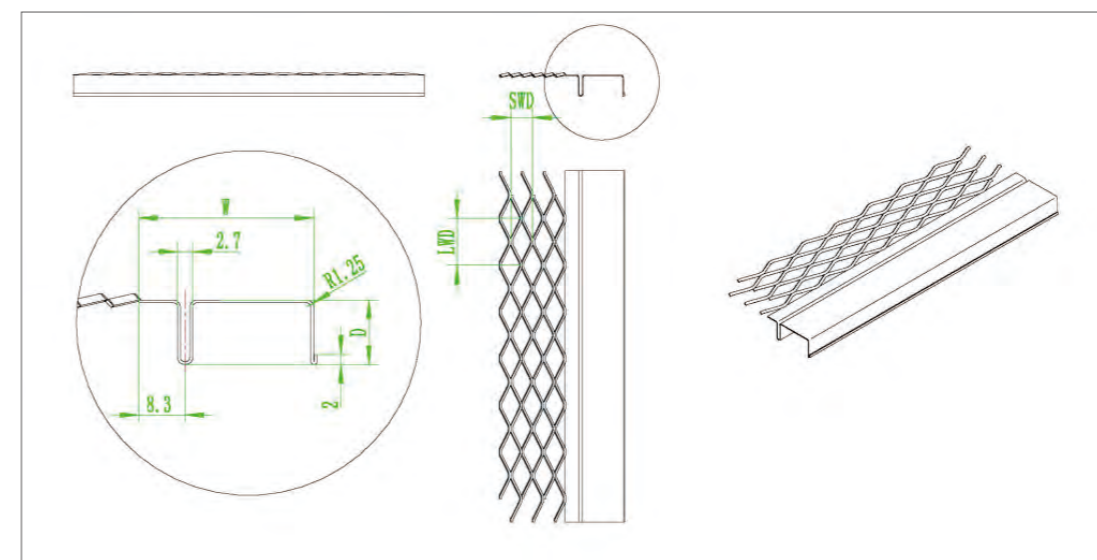


Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度(mm)	Material 材料	QTY/BOX 片/包
AB-ARC10	10	3000	10/13	Galvanized or stainless steel 不锈钢板或镀锌钢板	50
AB-ARC15	15				40
AB-ARC20	20				40
AB-ARC23	23				40
AB-ARC25	25				40
AB-ARC27	27				40

ARCHITRAVE BEAD WITHOUT FLANGE



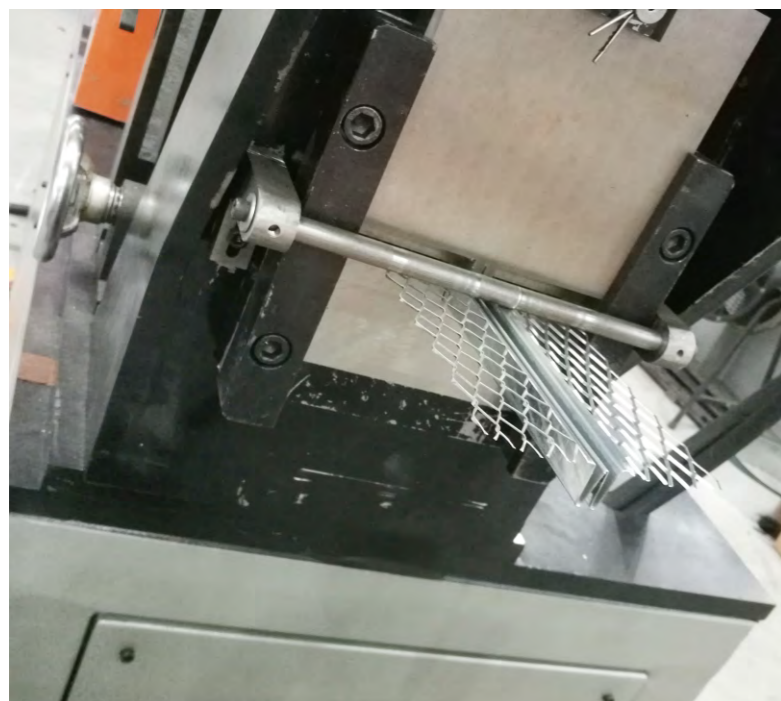
Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度(mm)	Material 材料	QTY/BOX 片/包
AB-AWO10	10	3000	10/13	Galvanized or stainless steel 不锈钢板或镀锌钢板	50
AB-AWO15	15				40
AB-AWO20	20				40
AB-AWO23	23				40
AB-AWO25	25				40
AB-AWO27	27				40



备注: 所有尺寸均可根据客户要求定制。
Notice: All dimensions can be customized according to your requirements.

伸缩缝生产线

Control Joint Bead Production Line

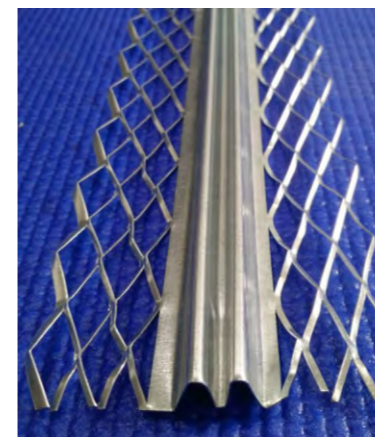


技术参数\TECHNICAL PARAMETER

Model 型号	ABE-SSF300
Punching motor 电机功率	3kw
Punching force 冲床冲力	16T
Material thickness 材料厚度	0.3-0.7mm
Punching mold 冲模	Cr12Mov, size according to customer's requirement Cr12Mov, 尺寸根据客户要求设计
Working speed 冲次	300 strokes/min 300次/分
Forming part 成型机	6-7 groups roller, with Turkish head 6-7组成型, 带土耳其头
Hydraulic pressure for cutting 液压切断压力	5Mpa
Machine weight 设备重量	About 4.8T

伸缩缝

Control Joint Bead



Designed to deal with normal initial stucco shrinkage during hydrating and curing stage of the portland cement stucco (generally exterior or gypsum plaster interior) coats and minor thermal expansion and contraction.

Materials: Galvanized or stainless steel

伸缩缝主要作用是防止房屋因气候变化而产生裂缝。

材料：不锈钢板或者镀锌板

Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度(mm)
CJB13	100	2400-3000	13
CJB21			21

备注：所有尺寸均可根据客户要求定制。
Notice: All dimensions can be customized according to your requirements.

带胶条伸缩缝 / Movement Bead

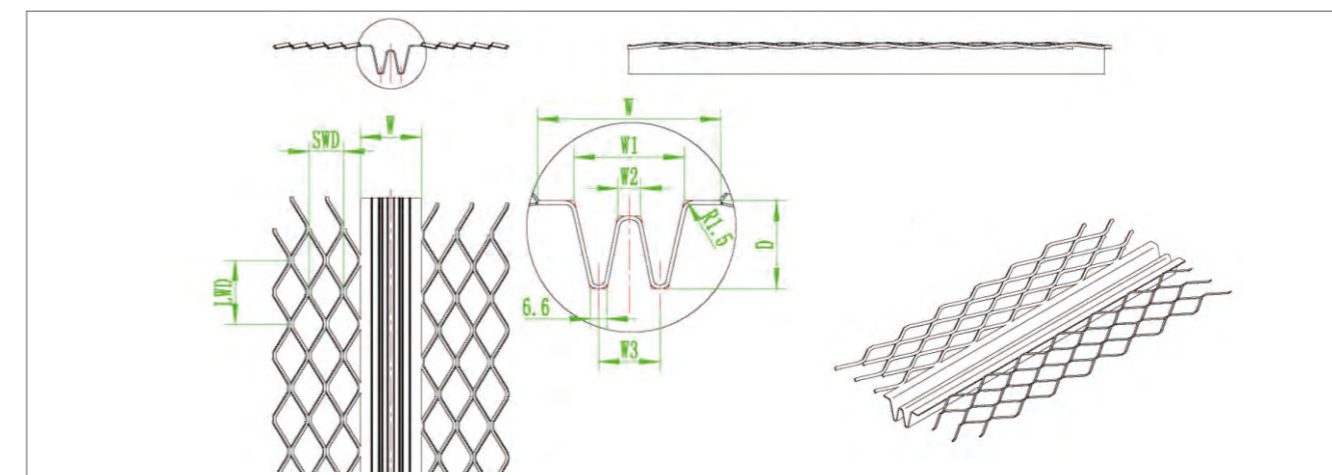
Movement beads joint two plaster beads using PVC would allow movement between surfaces resulting from different expansion, gaps or opening.

伸缩缝是两种停止抹灰网用PVC条连接起来的方便活动的抹灰配件。



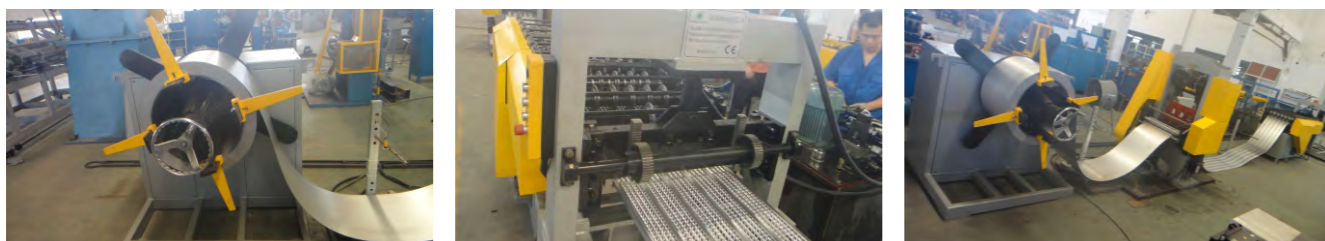
Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度(mm)
AB-MB10	140	2400-3000	10
AB-MB13			13
AB-MB16			16
AB-MB19			19

备注：所有尺寸均可根据客户要求定制。
Notice: All dimensions can be customized according to your requirements.



快易收口网生产线

Hi-Rib Lath Production Line



描述\DESCRIBE

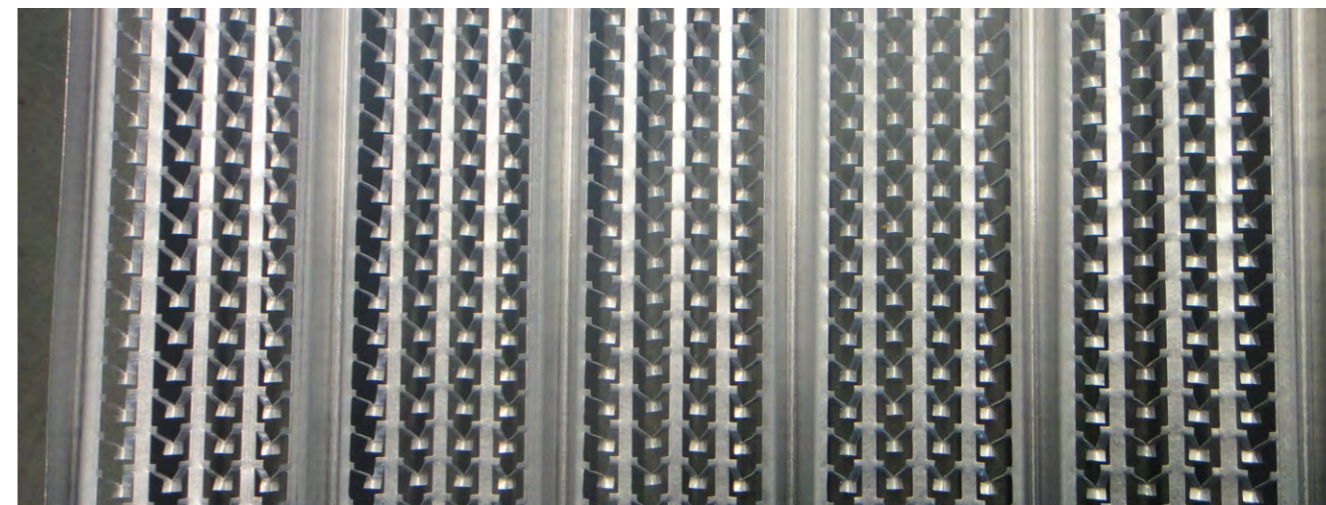
The Hi-rib lath machine is used to produce the hi-rib lath which is applied to plaster and reinforcing the wall, the hi-rib lath production line Working process is De-coil → punching → expanding and shearing → Rib lath feed out.
快易收口网机生产出的快易收口网主要用于加固墙体，生产流程：开料，冲网，拉伸成型和收料。

技术参数\TECHNICAL PARAMETER

Model 型号	ABE-KYS500	Punching mold 冲模	Cr12Mov, size according to customer's requirement Cr12Mov, 尺寸根据客户要求设计
Punching motor 电机功率	5.5kw	Forming mold 成型模	Material 45# steel, 7+2 groups 材质45号钢, 7+2组成型模
Punching force 冲床冲力	16T	Forming part 成型机	6 groups roller, with Turkish head 6组成型, 带土耳其头
Material thickness 材料厚度	0.3-0.7mm	Hydraulic pressure for cutting 液压切断压力	7Mpa, 40L tank
Forming motor 成型电机	5.5kw	Machine weight 设备重量	About 4.5T
Working speed 冲次	500 strokes/min 500次/分		

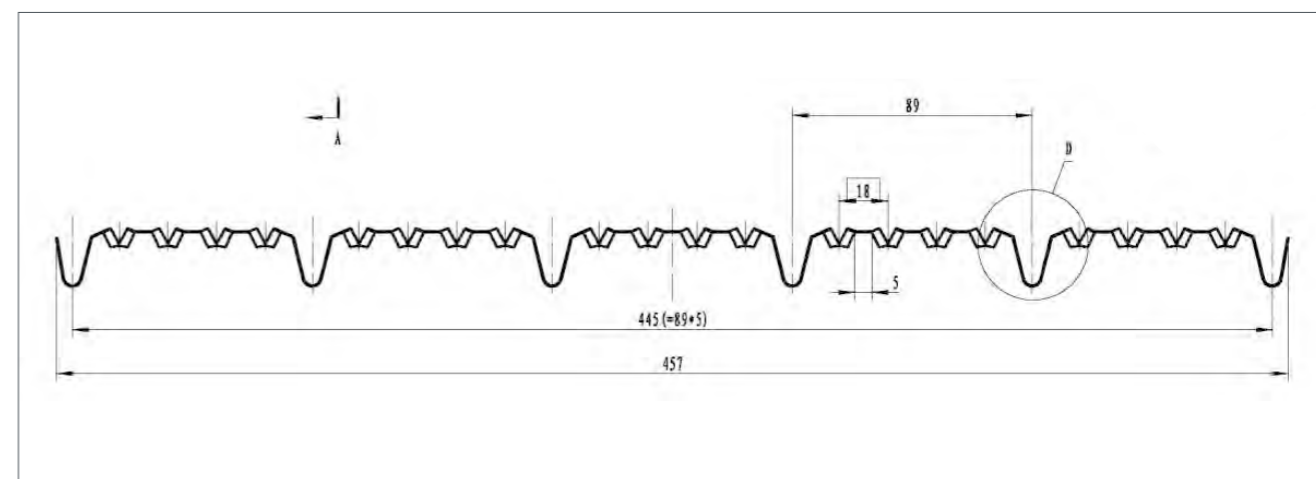
快易收口网

Hi-Rib Lath



PARAMETER OF FINISHED HI-RIB LATH

Model 型号	Weight 重量 (kg/m ²)	Material thickness 材料厚度 (mm)	Rib height 肋高 (mm)	Rib distance 肋距 (mm)	Width 宽度 (mm)	Length 长度 (mm)
HB30	2.6	0.30	21	89	450	2200
HB35	3	0.35		89		
HB45	3.6	0.45		89		
HB50	3.8	0.50		89		
HB55	4.2	0.55		89		



我们的展会 Our exhibition

2016 德国杜赛尔多夫建材展
2016Germany dusseldorf building materials exhibition



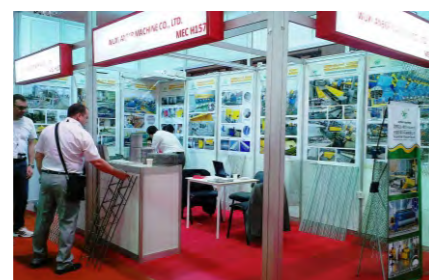
2015德国Big 5展会
2015 Germany Big5 exhibition



美国拉斯维加斯建材展 / Las Vegas building materials exhibition



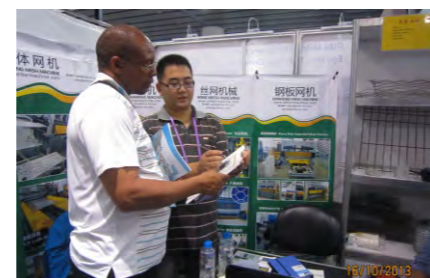
迪拜展会 / Dubai exhibition



委瑞内拉展会
Venezuela exhibition



广交会 / Canton fair



Selection Guidance for building mesh machine 墙体网机生产线询盘需求表

Important customer Details 重要客户信息			
Name 名字 *		Country 国家 *	
E-mail 邮箱 *		Power supply 电力要求 *	
Project 项目性质			
<input type="checkbox"/> First purchase of expanded metal mesh line 新建项目		<input type="checkbox"/> Expanding plan on expanded metal mesh line 扩展项目	
Finished product requirement 要求			
Finished product 生产产品	<input type="checkbox"/> Rib lath 模板网	<input type="checkbox"/> Hi-rib lath 快易收口网	<input type="checkbox"/> Brickwork mesh 砖带网
	<input type="checkbox"/> Angle bead 护角	<input type="checkbox"/> Stucco lath 批荡网	<input type="checkbox"/> Plaster stop bead 停止抹灰网
	<input type="checkbox"/> Movement bead 伸缩缝	<input type="checkbox"/> Control joint bead 伸缩缝	<input type="checkbox"/> Architrave bead 门楣网
Mesh size 产品规格	Mesh opening size 网孔尺寸: _____ mm*	Strand width 梗宽: _____ mm	
Material 材质	<input type="checkbox"/> Low carbon Galvanized Steel 镀锌板 <input type="checkbox"/> Aluminum 铝 <input type="checkbox"/> Stainless steel 不锈钢 Other Steel 其他材质: _____ Max. thickness 最大厚度: _____ mm		
Machine requirements 机器要求			
Speed 速度	<input type="checkbox"/> High speed 高速 <input type="checkbox"/> Low speed 低速		
Feeding type 送料方式	<input type="checkbox"/> Mechanical type 机械送料 <input type="checkbox"/> Servo feeding device 伺服送料		
Controlling system 控制系统	Electrical control 电控方式: <input type="checkbox"/> Normal type 普通控制柜 <input type="checkbox"/> PLC		
	Other control 其他控制: <input type="checkbox"/> Length calculate 计长 <input type="checkbox"/> pieces calculate 计数		
Mould material 模具材质	<input type="checkbox"/> Die steel 模具钢 <input type="checkbox"/> High-speed steel 高速钢 <input type="checkbox"/> Alloy steel 合金钢 <input type="checkbox"/> TC53		
Accessory machines 辅助设备			
<input type="checkbox"/> Decoiler 开料架 <input type="checkbox"/> pneumatic cutting 气动切断 <input type="checkbox"/> Hydraulic cutting 液压切断 <input type="checkbox"/> Collection table 收料台 <input type="checkbox"/> Straightening and slitting machine (rotary expanding machine only) 整平分条一体机(辊切拉伸机专用) <input type="checkbox"/> Recoiler 收卷机			
(Please note that accommodation expense for our technicians who sent to aboard to test the machine will be paid by buyer.) 备注: 如需安装调试, 往返食宿费用由客户支付。			

Signed by the customer 客户签名:

Signed by the seller 卖方签名: